

## RIFLE | Woolen Yarn

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All colours in stock service

RIFLE                      2/24                                      75 % Cashmere 25% Blue Fox                      Woolen Yarn                      10col.

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Minimums per colour

Stock service colour 1 kg

Own colours (TOP Dyed) 41kg ~

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Test appraisal certificate

We adhere to a rigorous quality control and inspection process from procuring raw materials to yarn production. We can furnish a 'Certificate of Test and Appraisal' detailing the testing methods following the Japanese Industrial Standards (JIS).

-Dyeing fastness test chart

We can provide inspection results for the dye-fastness of textiles and garments dyed by our company. These results are obtained through thorough examination following the test methods and grades outlined in the Japanese Industrial Standards (JIS).

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Recommended Milling Process

Pre-washing → Washing → Rinsing → Milling → Softening → Spin-drying → Drying

Temperature              36 - 42°C

Detergent                  Anionic detergent (solution of 2 g/litre)

Bath ratio                  1: 20

Spin-drying                160%

Drying                      Natural Drying (Tumble Dry may be applied at the initial stage to smooth out creases. 55°C - 3 min. )

To account for potential variations in results based on equipment and yarn tension, we strongly recommend conducting a sample trial before initiating actual production.

Care Instructions

Use a mesh laundry bag.

Do not iron directly.

